

# NEW

**BEL**  
BEL JAPAN, INC.

## Evaluation and Deterioration System for Flat Plate Single Cell in SOFC

# BEL-SOFC



### ► Evaluation and deterioration test for single cell

(I-V, OCP and impedance measurement of Overall cell as well as each electrode by combination with the electrochemical instruments)

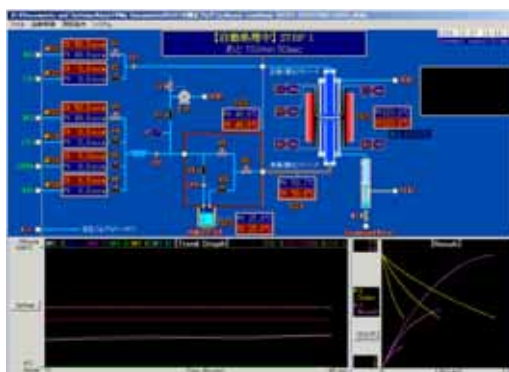
### ► Full automatic system by dedicated software

(Only setting of experimental conditions (temp/ total Flow amount/ gas ratio for anode and cathode))

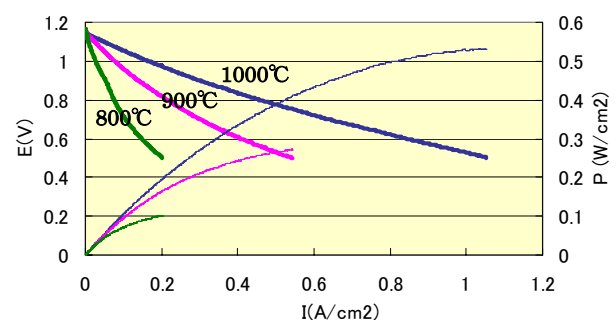
### ► Easy handling by support software

(Prevention from error in operation by operator)

- BEL-SOFC is the automatic evaluation and deterioration test system for single plate cell in SOFC. Simple sample setting and exchanging achieves by original reactor.
- Impedance, OCP and I-V measurements are controlled by dedicated software and electrochemical instrument, also the data is saved automatically. Support software is incorporated and prevents from the error in complicated operation.
- Standard cell (Ni-YSZ |YSZ |LSM dia.: approx.  $\phi$  20mm) is prepared and useful to investigate the various performances and to compare with your cell.



Software Window



Comparison with the cell performance. (800°C-900°C-1000°C)

Standard Cell: Ni-YSZ |YSZ |LSM Anode: H<sub>2</sub>+H<sub>2</sub>O(278K) cathode: O<sub>2</sub>

BEL - SOFC Specification		
Sample	Single flat plate (dia. : approx. $\phi$ 20mm)*Other diameters are negotiable	
Gases	H <sub>2</sub> , O <sub>2</sub> , N <sub>2</sub> , CH <sub>4</sub> , CO, saturated water vapor  <u>Anode</u> Mixture of H <sub>2</sub> , N <sub>2</sub> , CH <sub>4</sub> , CO and saturated water vapor (*saturated water vapor is produced by supplying above mixture gas to bubbler.) Each MFC spec. F.S.200sccm, control range: 2-100%F.S., accuracy: $\pm$ 2% of F.S.  <u>Cathode</u> Mixture of O <sub>2</sub> and N <sub>2</sub> Each MFC spec. F.S.200sccm, control range: 2-100%F.S., accuracy: $\pm$ 2% of F.S.	
Humidity Control	Bubbling method(5-80°C) Tank : 250ml (full) Bubbling temperature : 5-80°C (Temperature control accuracy within $\pm$ 0.2°C) Relative humidity : saturated humidity will be variable by bubbling temperature change. *Depends on the mixture gases are bubbled into the tank or not.	
Temperature Control	Electrical heating furnace : 400-1000°C (accuracy: $\pm$ 0.5°C); TIC1 max1200°C Air thermostatic chamber : 40-100°C (accuracy: $\pm$ 0.5°C); TIC2 max120°C Bubbling + BEL-thermo : 5-80°C (accuracy: $\pm$ 0.2°C); TIC3 max80°C Heater flexibility : 50-100°C (accuracy: $\pm$ 0.5°C); TIC4 max120°C	
Pressure	100kPa (Abs) *Diaphragm pump is used for substitution of gases in the case of the gas cylinder changing and liquid water re-filled. (achieving vacuum : approx.350Pa)	
Material	SUS, Brass, FKM, PEEK, Gold, Platinum, ceramic SSA-S·HB tube	
Electrochemical evaluation method	Impedance measurement and I-V measurement by 3 terminal (Each electrode case) and 4 terminal pole (overall cell case) * Electrochemical indicator will be chosen by negotiation.	
Condenser	Set 15°C by circulation water bath	
Safety feature	Short circuit breaker, lowering water level alarm, hydrogen detection alarm, CO detection alarm, Methane detection alarm TIC1- temperature highest limit alarm(heater OFF), Heater disconnection alarm (only for TIC1)	
Automatic measurement software	Condition setting : Measurement sequence setting (Temp.·flow·time), Synchronism between the sequence setting and impedance measurement and I-V measurement. Saving format : CSV file Display : Flow chart/TIC1-4, Trend graph of MFC input value/I-V·P result	
Physical	W1100xD600xH1800mm (body : W750xD600xH1425mm) · 150 kg	
Footprint	About 2.0m <sup>2</sup> (W2.0m x D1.0m) (w/o electrochemical indicator)	
Other requirements	Computer : Laptop type (recommended) OS: Windows XP, CPU: Intel Pentium III or higher, GPIB : 1 port Memory: 512MB or higher, Serial port (RS-232C) : 2 ports	
Utility	Gas	Connection : Swagelok joint1/8" (side body) N <sub>2</sub> : 2 ports H <sub>2</sub> : 1 port O <sub>2</sub> : 1 port CH <sub>4</sub> : 1 port CO : 1 port
	VENT	Connection : Swagelok joint1/8" (back body) Main body : 2 ports Vacuum Pump : 1 port
	Power	Main Unit : single phrase AC100V/20A Circulation water bath : single phrase AC100V/8A CPU : single phrase AC100V/2.5A *Power for electrochemical indicator needs to be prepared.
	Others	Spot welding machine : 0.5 $\phi$ of Pt wire should be weldable



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